

AWC-025 (400000085332) [Dart Hawkesbury] Job Sheet - Lajeunesse, Marie order 14237



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

U/R

6F9540V00131

Job Sheet 198823



POSITIVE RECALL

Part No: 6F9540V00131

Job Qty: 1 pcs

Part Name: AW169 Upper Cutter Deflector Assembly



Part Weight: 0 lbs

Status: New

Job Created: 8/6/19

Job Tracking No:

Due Date: 8/12/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: URF18-746 DWG REV C IPP REV:A 13.11.13 NEW ISSUE DD VERF:JLM

Ship Via:

EFFECTIVE 12/10/13 AUTH. SAN

RELEASED 11/10/13 DATE SEP 11 2019

55

Priority: Medium

Corrosion Required

PO 480193434

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	8/12/19	0.00	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

Dart Aerospace Ltd.
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CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaero.com



Container No: S208510

Part: 6F9540V00131

Job No: 198823

Serial No/Batch: S208510

Revision:

Inspector:

Exp Date:

Instructions:

Date: 08/24/19

MadB

8/24/2019

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				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
111	Packaging 1-1 - Pick Kit - B4B 1 pcs	8/12/19	0.00 0.00	Packaging 1 - 1 - B4B	
				Packaging 1 - 2 - B4B	
				Packaging 1 - 3 - B4B	
				Packaging 1 - 4 - B4B	
				Packaging 1 - 5 - B4B	
				Packaging 1 - 6 - B4B	
				Packaging 1 - 7 - B4B	
				Packaging 1 - 8 - B4B	
				Packaging 1 - 9 - B4B	
				Packaging 1 - 10 - B4B	
				Packaging 1 - 11 - B4B	
				Packaging 1 - 12 - B4B	
				Packaging 1 - 13 - B4B	
				Packaging 1 - 14 - B4B	
				Packaging 1 - 15 - B4B	
				Packaging 1 - 16 - B4B	
				Packaging 1 - 17 - B4B	
				Packaging 1 - 18 - B4B	
				Packaging 1 - 19 - B4B	
				Packaging 1 - 20 - B4B	
				Packaging 1 - 21 - B4B	
				Packaging 1 - 22 - B4B	
				Packaging 1 - 23 - B4B	
				Packaging 1 - 24 - B4B	
				Packaging 1 - 25 - B4B	
				Packaging 1 - 26 - B4B	
				Packaging 1 - 27 - B4B	
				Packaging 1 - 28 - B4B	
				Packaging 1 - 29 - B4B	
				Packaging 1 - 30 - B4B	
				Packaging 1 - 31 - B4B	
				Packaging 1 - 32 - B4B	
				Packaging 1 - 33 - B4B	
				Packaging 1 - 34 - B4B	
				Packaging 1 - 35 - B4B	
				Packaging 1 - 36 - B4B	
120	QC 4	8/12/19	0.00 0.00	QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
130	Packaging 3-1 - Stock - B4B 1 pcs	8/12/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	

Max B

8/24/
2019

Marie 8/24/2019

8/24/
2019

				Packaging 3 - 10 - B4B			
				Packaging 3 - 11 - B4B			
				Packaging 3 - 12 - B4B			
				Packaging 3 - 13 - B4B			
				Packaging 3 - 14 - B4B			
				Packaging 3 - 15 - B4B			
				Packaging 3 - 16 - B4B			
				Packaging 3 - 17 - B4B			
				Packaging 3 - 18 - B4B			
				Packaging 3 - 19 - B4B			
				Packaging 3 - 20 - B4B			
				Packaging 3 - 21 - B4B			
				Packaging 3 - 22 - B4B			
				Packaging 3 - 23 - B4B			
				Packaging 3 - 24 - B4B			
				Packaging 3 - 25 - B4B			
				Packaging 3 - 26 - B4B			
				Packaging 3 - 27 - B4B			
				Packaging 3 - 28 - B4B			
				Packaging 3 - 29 - B4B			
				Packaging 3 - 30 - B4B			
				Packaging 3 - 31 - B4B			
				Packaging 3 - 32 - B4B			
				Packaging 3 - 33 - B4B			
				Packaging 3 - 34 - B4B			
				Packaging 3 - 35 - B4B			
				Packaging 3 - 36 - B4B			
135	DC - 1 - B4B	1 pcs	8/12/19	0.00 0.00	DC - 1 - B4B		
					DC - 2 - B4B		
140	QC 21 - FG	1 pcs	8/12/19	0.00 0.00	QC 21 - FG - 21		
					QC 21 - FG - 70		
					QC 21 - SA - 53		
POSITIVE RECALL DAS 55 9-89 SEP 11 2019 Part Op 110 - (Pick Kit) Descriptions: 120 - (QC4- 100% Inspect kits for completeness) 130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP 6F9540V00131 135 - (Document Control) Photocopy bluefile per PPP D169-841-013 chg002 and create labels per 6F9540V00131 CHG002 140 - (QC21- Final Inspection - Work Order Release) DAS 55 9-89 11 SEP 2019 FG 013							
Job BOM							
Part / Item	Component Name	Quantity	Operation	Container			
D169-841-013	AW169 Upper Cutter Deflector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5201405			
Job Allocations							
Operation	Component Part	Required	Inventory	Allocated			
110-Packaging 1 - Pick Kit	D169-841-013	1	1	0			
Part Specifications							
Specifications could not be found.							

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: <u>198823</u>		DEPARTMENT/PROCESS		Engineering ☐	
Part No. <u>6F9540V00131</u>		Cross tube ☐		Eng. (Non-AW) ☐	
		Skid-tube ☐		Prod. Eng. Coord. ☐	
		Machining ☐		Rec/Store/Packaging ☐	
		Large Fab ☐		Supplier ☐	
		Use-as-is ☐		Quality ☐	
Sequence #: _____		QTY Affected: _____		MRB (QS1042) DAS 51 19/08/13 9-89	
Description Work Order Deviation		Disposition			
Concession required before shipping for the following Parts D4824-1 D4823-1 D4857-1 D4944-1 D4824-1		Acceptable to ship with approved Concession			
Root Cause		Completed By			
Operator ☐		Lead hand / Supervisor			
Manufacturing Process ☐		QC / QA Coordinator			
Equip/Tooling ☐					
Handling/Preservation ☐					
Material ☐					
Product Improvement ☐					
Process Improvement ☐					
Human Factors ☐					
Fault Category					
Pressure/Forced ☐		Positioned Wrong ☐			
Bending ☐		Outside Tolerance ☐			
Crushing ☐		Drawing ☐			
Cracks ☐		Finish ☐			
Crimp/Kink/Ripple/Wave/Twist ☐		Part Lost/Missing ☐			
Marks/Chatter ☐		Misread ☐			
Mislabeled ☐					
Other/Details: _____					



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200
Fax 613 632-5246

ORDER ACKNOWLEDGEMENT

CUSTOMER

Customer Code: CAGUS03

Sold To: Leonardo S.p.a

Piazza Monte Grappa 4

00195 Rome

Italy

Phone: 39 0331 2292068

Fax: +39 0331 229730

Ship To: Leonardo S.p.a

Via Roma 51

21029 Vergiate

Italy

REFERENCE ONLY

ORDER

Order No : 14237

Date: 6/21/19

Ship-To Contact: Antonella Diluca

Email: antonella.diluca@leonardocompany.com

Cust PO No: 4801939434

FOB: Shipping Point

Ship Via:

Freight Terms: PrePaid

Terms: Net 30

INCO Terms: Ex Works

Order Taker: Caitlin Crooks

Order Taker Phone:

Order Taker Email: ccrooks@dartaero.com

Line No	Due Date	Ship Date	Part	Description/Note	Quantity	Unit	Price	Unit	Extended Price
1	8/1/19	8/1/19	6F9540V00131	AW169 Upper Cutter Deflector Assembly LINE 10 - LHD DRAWING EXPONENT D	1	pcs	\$13,140.00USD	pcs	\$13,140.00 USD
2	11/4/19	11/4/19	6F9540V00131	AW169 Upper Cutter Deflector Assembly LINE 20 - LHD DRAWING EXPONENT D	3	pcs	\$13,140.00USD	pcs	\$39,420.00 USD
3	1/3/20	1/3/20	6F9540V00131	AW169 Upper Cutter Deflector Assembly LINE 30 - LHD DRAWING EXPONENT D	4	pcs	\$13,337.00USD	pcs	\$53,348.00 USD
4	2/3/20	2/3/20	6F9540V00131	AW169 Upper Cutter Deflector Assembly LINE 40 - LHD DRAWING EXPONENT D	1	pcs	\$13,337.00USD	pcs	\$13,337.00 USD
5	3/9/20	3/9/20	6F9540V00131	AW169 Upper Cutter Deflector Assembly LINE 50 - LHD DRAWING EXPONENT D	1	pcs	\$13,337.00USD	pcs	\$13,337.00 USD
6	8/1/19	8/1/19	6F9540V00231	AW169 Lower Cutter Installation Assembly LINE 60 - LHD DRAWING EXPONENT B	1	pcs	\$3,285.00USD	pcs	\$3,285.00 USD
7	11/4/19	11/4/19	6F9540V00231	AW169 Lower Cutter Installation Assembly LINE 70 - LHD DRAWING EXPONENT B	2	pcs	\$3,285.00USD	pcs	\$6,570.00 USD
8	1/3/20	1/3/20	6F9540V00231	AW169 Lower Cutter Installation Assembly LINE 80 - LHD DRAWING EXPONENT B	4	pcs	\$3,334.00USD	pcs	\$13,336.00 USD
9	2/3/20	2/3/20	6F9540V00231	AW169 Lower Cutter Installation Assembly LINE 90 - LHD DRAWING EXPONENT B	1	pcs	\$3,334.00USD	pcs	\$3,334.00 USD
10	3/9/20	3/9/20	6F9540V00231	AW169 Lower Cutter Installation Assembly LINE 100 - LHD DRAWING EXPONENT B	1	pcs	\$3,334.00USD	pcs	\$3,334.00 USD
								Sub Total	\$162,441.00 USD
								Grand Total	\$162,441.00 USD

ORDER NOTES

CONCESSION REQUIRED PRIOR TO SHIPMENT

FREIGHT INSTRUCTIONS: FOR ENVELOPES, BOXES UP TO 70 KGS EACH - USE DHL AIR ACCT # 955489235

Remit to: DART Aerospace Ltd., 1270 Aberdeen Street, Hawkesbury, Ontario K6A 1K7 Canada

Tel: 613 632 5200

Fax: 613 632 5246

accounting@dartaero.com

GST/HST 10127 2607

Note: A minimum 15% restocking fee is applicable. Custom items are non-refundable. Full warranty details are available at www.dartaerospace.com

International / US Wires:

Swift Code: CHASUS33 Bank Routing #: 021000021 Account #: 133281000

Bank Name: JPMorgan Chase Bank 201 St. Charles Ave., New Orleans, LA USA 70170

Account Name: DART Aerospace Ltd.

Notification October 2018: Our banking information has remained unchanged

Latest Revision Provided Unless Otherwise Requested

Plex 8/26/19 9:05 AM dart.lacelle.linda